

Lightly Mens Care (SIII/1023)

This Facial Emulsion is enriched with Coffea Arabica Oil to protect and repair the skin. It gives a pleasant smell in the early Morning. Contains COSMOS approved Ingredients.

Phase	Ingredient	INCI	% w/w	Function
A	Deionized water	Aqua	Qs	
	Glycerin (TER HELL & Co. GmbH)	Glycerin	3.00	Humectant
	Corn PO ₄ PH "B" (AGRANA Starch)	Distarch Phosphate	3.00	Binder
	PhytoSpherix® (Mirexus Inc.)	Glycogen	0.10	Active
	Amigum ER (Alban Muller)	Sclerotium Gum	0.50	Rheology Modifier
B	Plantasens® Natural Emulsifier HP10 (Clariant)	Sucrose Polystearate (and) Cetearyl Alcohol (and) Olea Europaea (Olive) Oil Unsaponifiables	3.00	Emulsifier
	Lanette® O	Cetearyl Alcohol	3.00	Emulsifier/Stabilizer
	Myritol® 318	Caprylic/Capric Triglyceride	3.00	Emollient
	Cetiol® OE	Dicaprylyl Ether	3.00	Emollient
	Kaffe Bueno Oil® [Recycled] Coffea Arabica Oil (Kaffe Bueno ApS)	Coffea Arabica Seed Oil	3.00	Active
	Plantasens® Olive LD SP Eco (Clariant)	Coco-Caprylate/Caprate (and) Hydrogenated Olive Oil Unsaponifiables	2.00	Emollient
C	Cosme Phytami® Horse Chestnut Tree (Alban Muller)	Glycerin (and) Aesculus Hippocastanum (Horse Chestnut) Seed Extract	1.00	Active
	Cosme Phytami® Aloe Vera (Alban Muller)	Glycerin (and) Aloe Barbadensis Leaf Extract (and) Water	0.50	Active
	Nipaguard® SCL (Clariant)	Sorbitan Caprylate, Potassium Sorbate, Capryloyl/Caproyl Methyl Glucamide,	1.20	Preservative
	Perfume	Parfum	Qs	Perfume
D	Sodium Hydroxide 10%	Sodium Hydroxide	Qs	pH – Adjuster



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Specification:

- **Appearance:** orange cream
- **pH-value:** 5.30 – 5.70
- **Viscosity:** approx. 8.000 mPas
(Brookfield, RV05, 20 °C, 20 rpm)
- **Stability:** Stable for 3 months at 4°C, 20°C and 40°C,
1 month at 45°C

Procedure:

- I. Mix the components of phase A and heat up to 80°C.
- II. Mix the components of phase B and heat up to 80°C.
- III. Add phase B to phase A and homogenize for 5 minutes.
- IV. Cool down to 35°C and add phase C.
- V. Set pH-value with phase D.

TER HELL & CO. GMBH

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